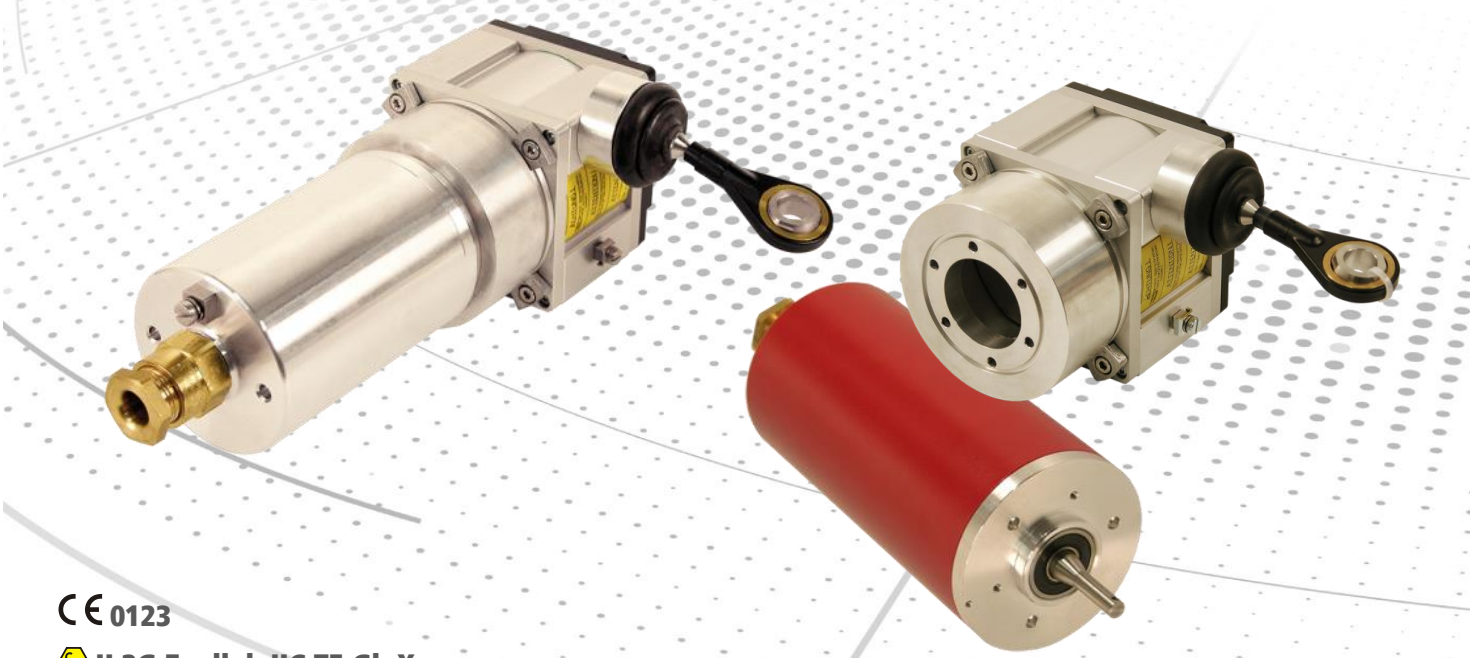
Original manual

Combination Explosion Protection Enclosure with integrated Measuring System and Draw-Wire

_A*W70*



CE 0123

II 2G Ex db h IIC T5 Gb X

Date of manufacture: DD.MM.YYYY

_Basic safety instructions
_Intended use
_Product description
_Technical data
_Explosion protection characteristics
_Assembly

Certifications
IBExU 11 ATEX 1125 X

User Manual

TR-ECE-BA-GB-0126 v05 08/08/2022

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Text

Cursive or **bold** text represents the title of a document or is used for emphasis.

`Courier`-text shows text which is visible on the display or screen as well as software menu-selections.

″ < > ″ refers to keys on your computer keyboard (e.g. <RETURN>).

Table of contents

Amendment-index

Amendment	Date	Index
First edition	06/14/2016	00
Correction: “especially prohibited uses”: Zones 0, 20, 21, 22	07/05/2017	01
Declaration of conformity updated	02/21/2018	02
- Declaration of conformity updated - Type designation code, further series added	08/18/2020	03
- Correction of the ATEX labeling and directive - Type examination certificate „TÜV 03 ATEX 7131 X“ removed - Updating the declarations of conformity	03/02/2022	04
Additional information: Minimum cable length of 3 m	08/08/2022	05

1 General

This Ex-User manual contains all relevant explosion-safety information and includes the following topics:

- Basic safety instructions
- Intended use
- Product description
- Technical data
- Explosion protection characteristics
- Assembly

Since the documentation has a modular structure, this Ex-User manual represents a supplement to the other documentation such as for example product data sheets, dimensional drawings and leaflets etc.

The Ex-User manual is included, but can also be ordered separately.

1.1 Type designation code, Explosion Protection Enclosure

Absolute-Encoder, 1. Generation

EX	SU	S	ED	D	-	Consecutive number, 5-digit				
*1	*2	*3	*4	*5	-	*6	*6	*6	*6	*6

Absolute-Encoder, 2. Generation

EX	SU	S	ED	G	D	-	Consecutive number, 5-digit				
*1	*2	*3	*4	*5	*6	-	*7	*7	*7	*7	*7

Incremental-Encoder, 1. Generation

EX	SU	S	ED	D	-	Consecutive number, 5-digit				
*1	*2	*3	*4	*5	-	*6	*6	*6	*6	*6

Incremental-Encoder, 2. Generation

EX	SU	S	ED	D	G	-	Consecutive number, 5-digit				
*1	*2	*3	*4	*5	*6	-	*7	*7	*7	*7	*7

*1 to *7: Wild cards and position in the type designation code

Position - Assignment	Code	Description
EX **Identifier EX protection**	A	Explosion protection (ATEX)
SU **Scanning-Unit**	E O M D P	Optical scanning unit, standard resolution Optical scanning unit, high resolution Magnetic scanning unit redundant dual scanning unit Magnet wheel
S **Shaft**	W	Draw-Wire
ED **External-Diameter**	70	External diameter in mm
G **Generation**	2	Only in case of generation-2 devices
D **Detection**	S M	Single turn Multi turn only in case of absolute encoder
	I	only in case of incremental encoder
Consecutive number	xxxxx	Consecutive number, 5-digit

1.2 Scope

This -User manual applies exclusively for the combination explosion protection enclosure with a built-in measuring system and draw-wire, in connection with the appropriate GAS EX-marking **for the entire assembly**:

- A*W70*, **II 2G Ex db h IIC T5 Gb X**

The products are labelled with affixed nameplates and are components of a system.

It thus applies together with the following documentation:

- the operator's system-specific operation instructions
- this -User manual
- the pin assignment
- the interface-specific user manual
- the product data sheet

1.3 Relevant directives and standards

The explosion protection enclosure with integrated measuring system and draw-wire were developed, constructed and finished under compliance with the applicable European- or International standards and directives.

EU-Directive 2014/30/EU	Electromagnetic compatibility
EU-Directive 2014/34/EU	Equipment and protective systems intended for use in potentially explosive atmospheres
EN 61000-6-2	EMC: Interference immunity
EN 61000-6-3	EMC: Interference emission
EN IEC 60079-0	Explosive atmospheres: General requirements
EN 60079-1	Explosive atmospheres: Equipment protection by flameproof enclosures "d"
EN 60079-31	Explosive atmospheres: Equipment dust ignition protection by enclosure "t"
DIN EN 60529	Degrees of protection provided by enclosures (IP code)
EN 1127-1	Explosive atmospheres: Basic concepts and methodology
EN ISO 80079-36	Non-electrical equipment for use in potentially explosive atmospheres: Basic method and requirements
EN ISO 80079-37	Non-electrical equipment for use in potentially explosive atmospheres: Protection by constructional safety "c"

1.4 Used abbreviations / Terms

A**70*	Explosion protection enclosure ∅ 70 mm with integrated measuring system of the 58 series, all variants
Assembly	Combination of "individual items of equipment": Explosion protection enclosure with integrated measuring system and draw-wire
EC	***E***uropean ***c***ommunity
EU	***E***uropean ***U***nion
EMC	***E***lectro***m***agnetic ***c***ompatibility
ESD	***E***lectro ***S***tatic ***D***ischarge
IEC	***I***nternational ***E***lectro-technical ***C***ommission
VDE	Association for Electrical, Electronic & Information Technologies

1.5 Product description

The aluminum respectively stainless steel explosion protection enclosure with built-in systems and integrated evaluation electronics serves the detection of changes in angle for fixed installations. The changes in angle are transmitted to the evaluation electronics via shaft.

The explosion protection enclosure has the ignition protection type

- "db": encapsulated in a pressure-tight manner

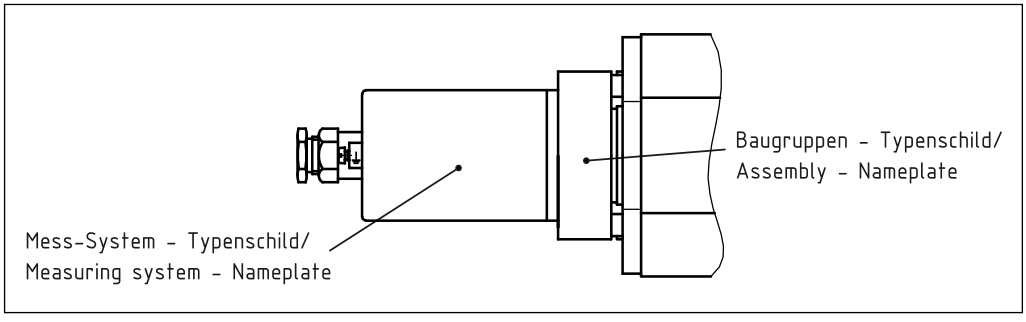
and thus prevents any possible explosion within the enclosure from being transferred to the potentially explosive atmosphere surrounding the enclosure.
Through its manner of construction and pressure-tight casing, the enclosure is suitable for the incorporation of non-explosion protected installation devices such as the measuring system of the series 58 for example.

The draw-wire (third-party product) has the ignition protection type

- "h": constructional safety

and is attached via a coupling to the explosion protection enclosure. With the combination of an angle-measuring-system and a draw-wire, so linear movements can be detected.

The construction, as well as the interaction of the individual components and the housing variants with regards to their possibilities for use in potentially explosive areas, are tested by the company TR-Electronic GmbH and confirmed by identification with the nameplate **for the entire assembly**.



2 Basic safety instructions

2.1 Symbol- and note definition

⚠ WARNING	means that death or serious injury can occur if the required precautions are not met.
⚠ CAUTION	means that minor injuries can occur if the required precautions are not met.
NOTICE	means that damage to property can occur if the required precautions are not met.
	indicates important information or features and application tips for the product used.
	signifies that respective ESD-safety measures according to DIN EN 61340-5-1 supplement 1 are to be observed.

2.2 Obligation of the operator prior to commissioning

As an electronic device and for use in potentially explosive areas, the explosion protection enclosure with integrated measuring system and draw-wire is subject to the provisions of the EU-directives EMC and ATEX.

Therefore commissioning of the device is only allowed once it has been established that the system/machine in which the device is to be installed, complies with the provisions of the EU-directives EMC and ATEX, the harmonized standards, European standards or the respective national standards.

2.3 General dangers with the use of this product

The product, hereafter referred to as ***equipment*** is manufactured using the latest technology and according to recognized safety regulations. ***Nevertheless, non-intended use can cause danger to life and limb of the user or third parties or cause damage to the equipment and other property!***

Only use the equipment for its intended use, with safety- and danger awareness and in compliance with the Ex-***user manual*** and the ***interface specific user manual***!

The operator of an electrical system in a potentially explosive environment should keep the equipment in a proper condition, it should be properly operated and monitored and maintenance- as well as repairs are to be performed. This also includes inspection of the equipment for possible transport damage prior to commissioning.
De-energize the system before carrying out wiring work or opening and closing electrical connections. The equipment may not be used in case of defects, as a basic principle it may not be opened.
Use into dust atmospheres is forbidden.

To avoid damages at the wire or wire break at the draw-wire, following points have to be taken into account:

- The maximum measuring length of the wire, maximum acceleration and speed of adjustment must not be exceeded
- The adjustment track of the wire must be free and protected in each operation situation
- Squeezing’s and bends of the wire must be avoided
- Pull the rope only by means of the wire end ring
- Unhindered retraction of the wire must be avoided in any case

2.4 Intended use

The equipment is used for the detection of linear movements as well as the processing of the measurement data for a downstream control through industrial process- and control procedures.

The equipment is a fixed-installation device for use in the Ex-Zone 1 (potentially gas-explosive areas, II 2 G, device protection level Gb).

The assembly takes place through the established attachment possibilities. The electrical data provided on the nameplate of the measuring system, as well as the device category, temperature class etc. for the place of use on the nameplate of the assembly are to be observed. The operating temperature range of the equipment is -20°C to +60°C.

Intended use also includes:

- observation of all instructions contained in this Ex-User manual and in the interface-specific user manual,
- observation of the nameplates, EU-type examination certificate and possible prohibition- or instruction labels on the equipment,
- observation of the supplementary documentation e.g. the accompanying product sheet, connector assignments etc.,
- observation of the machine- or system manufacturer's operating manual,
- operating of the equipment within the limits indicated in the technical data
  - Ex-User manual
  - Product data sheet
  - Draw-Wire data sheets

2.5 Non-intended use

Risk of death, bodily injury or damage resulting from non-intended use of the equipment!

⚠ WARNING

- Since the equipment is ***not a safety component*** according to the EU-machine directive, a plausibility test of the measuring-system-values has to be performed through the downstream control.

NOTICE

- It is compulsory for the operator to incorporate the equipment into their own safety system.
- The following uses are especially prohibited:
  - in environments with an explosive atmosphere of the Zones 0, 20, 21 and 22
  - for medical aims
  - commissioning of the equipment if the nameplates are no longer readable or are completely missing.

2.6 Warranty and liability

The "General terms and conditions" (“Allgemeine Geschäftsbedingungen”) of the company TR-Electronic GmbH apply in general. This will be available to the operator with the contract confirmation or –conclusion at the latest. Warranty- or liability claims with regards to personal- and property damage are excluded, if they are the result of one or more of the following causes:

- Non-intended use of the equipment.
- Improper assembly, installation, commissioning, programming, maintenance or dismantling of the equipment.
- Improperly executed work on the equipment by unqualified personnel.
- Operating of the equipment in the presence of technical defects.
- The performance of unauthorized mechanical or electrical modifications of the equipment.
- The performance of unauthorized repairs
- Catastrophic incidents caused by external forces or acts of God.

2.7 Organizational measures

- The -User manual must always be kept within reach in the equipment's operating location.
- In addition to the -User manual, the generally applicable legal regulations and other mandatory directives for work safety, accident prevention and environmental conservation are to be observed and conveyed.
- The applicable national-, site- and system-specific provisions and requirements are to be observed and conveyed.
- The operator has the obligation to point out any special operational features and requirements to the personnel.
- Before starting work, the personnel responsible for work on or with the equipment must have read and understood the -User manual, in particular the chapter on “Basic safety instructions”.
- The nameplates and possible affixed prohibition- or instruction labels on the equipment must be kept in a readable condition.
- Do not perform any mechanical or electrical modifications to the equipment, except those which are specifically described in this -User manual.
- Repairs may only be performed by the manufacturer, or by a person or body who carries the manufacturer's authorization.

2.8 Personnel selection and -qualification; basic obligations

2.8.1 Electrical installations design, device selection and erection

The project development of electrical systems, the selection of the devices and the installation in potentially explosive atmospheres may only be performed by persons whose training includes instruction in various types of ignition and installation techniques, applicable regulations and prescriptions as well as general principles of the Zone-classification. The persons must have the relevant competence for the type of work to be performed.

The personnel must regularly undergo corresponding further training or courses.

For definitions on the knowledge, expertise and competence of the "responsible persons", "manual workers" and "planners", the IEC 60079-14 or DIN EN 60079-14 standards are to be additionally consulted [suppliers e.g. Beuth Verlag GmbH, VDE-Verlag GmbH].

2.8.2 Inspection, maintenance and repair

The inspection, maintenance and repair of electrical systems in potentially explosive environments may only be performed by experienced personnel who have also gained knowledge on the various types of ignition and installation procedures, the requirements of the IEC / DIN EN 60079-17 standard, relevant national provisions and company regulations for the system as well as on the general principles of the Zone-classification during their training.

Personnel are to undergo appropriate further training or instruction regularly. Proof of the relevant experience and completed training must be available.

For definitions on the knowledge, expertise and competence of the "responsible persons", "expert person with leadership functions" and the "performing personnel", the IEC 60079-17 or DIN EN 60079-17 standards are to be additionally consulted [suppliers e.g. Beuth Verlag GmbH, VDE-Verlag GmbH].

2.9 First commissioning / Commissioning

Prior to the first commissioning the equipment is to be checked regarding its suitability in the respective zone according to its assembly labeling. The values indicated on the assembly nameplate are not to be exceeded. Use into dust atmospheres is forbidden.

The operational safety of the equipment and the correct functional arrangement of the equipment inside the plant must be checked before commissioning. It may only be used in a clean and undamaged condition.

2.10 Assembly, installation and dismantling

With installation and operation of the explosion protective equipment, one should consider protection against hazardous environmental influences which limit the intended use of the equipment. This could be protection against aggressive fluids or weather protection for example. During installation, the IEC 60079-14 and DIN EN 60079-14 as well as other national standards and regulations applicable at the installation site are to be adhered to.

The information on the nameplate of the measuring system and in the EU-type examination certificate must be complied with.

The assembly of the equipment takes place according to the enclosure's established mounting possibilities, but impacts such as from hammer blows are to be avoided.
When bolts are screwed into the drilled blind holes, at least one thread winding is to remain free at the drill base.

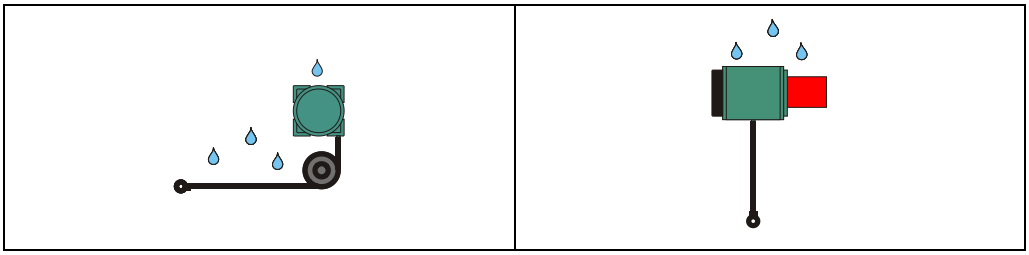
In potentially explosive areas the equipment's power supply line is to be routed in such a way that it is protected from damage and mechanical failure. The individual wires must not be damaged. The maximum connection information on the nameplate of the measuring system must be complied with.
The instructions for connecting the free supply line end are to be adhered to, see chapter " Special conditions for safe use, marking "X" " on page 18.

For metal enclosures in potentially explosive areas an equipotential line with at least 4 mm^2 is required.

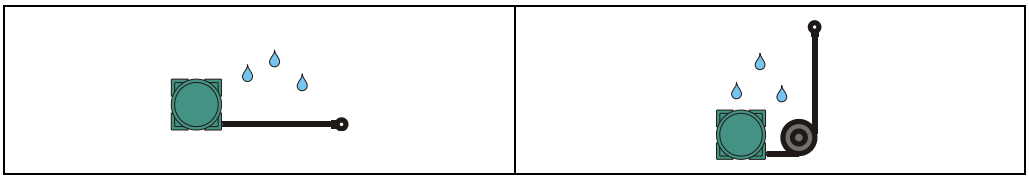
Wiring work, opening and closing of electrical connections may only be performed with the power switched off.
Do not perform any welding work once the equipment has already been wired and switched on.

Touching the equipment-connection contacts with bare hands is to be avoided, or the respective ESD-protective measures are to be implemented.

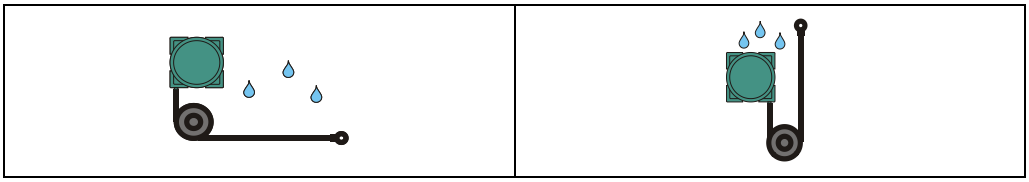
In order to prevent a penetration of water into the cable drum housing, install cable insertion always downward.



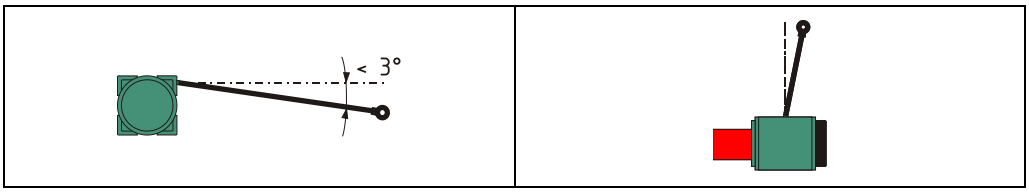
If there isn't a danger of ice formation at the cable, a horizontal arrangement of the cable outlet is possible. If possible the cable outlet should be assembled downward.



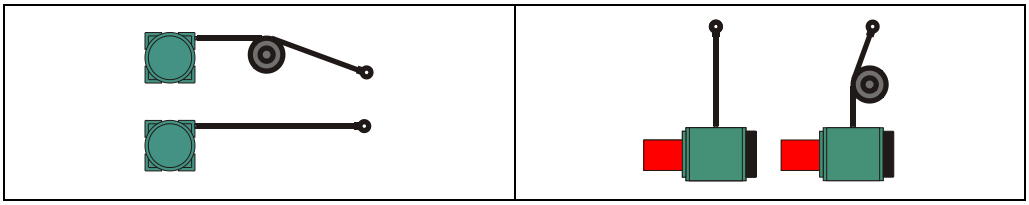
In case of danger of ice formation at the cable the application of a pulley is always to use for breaking the ice. The cable outlet then should always be downward-pointing. This arrangement has always to be preferred where humidity or dust depositions can appear on the cable.



A flat unreeling angle is optimal! An unreeling angle up to 3° is possible, but not recommended. The life time can be reduced.



If a flat unreeling angle is not possible, for example this can be managed with a pulley.



2.11 Inspection, maintenance and repair

The operator of an electrical system in a potentially explosive environment must keep the equipment in an good condition, operate it properly, monitor it and maintenance and repair work must be performed, also see IEC 60079-17 and DIN EN 60079-17 in this respect.

Maintenance work and defect repairs may only be performed by trained professionals.
Before the maintenance or repair, the specified safety precautions are to be observed.
The warning notes on the equipment and in the Ex-User manual and the interface-specific user manual are to be adhered to!
The applicable laws and directives are complied with before recommissioning.

The existing thread pitches must be protected. They may not be subsequently modified or painted.
The replacement of defective parts of the pressure-tight casing may only be performed by the manufacturer.

- The equipment does not require any maintenance by the operator. Nevertheless, inspections respectively a replacement must be performed at regular intervals:
  - Visual inspection
    - of the thread pitches
    - of the pressure-tight casing for damages
    - of the cables for external damages
    - for dust deposits
  - Checking of the cable entry for a tight fit
  - The pull-back mechanism of the draw wire has to be changed by the manufacturer after 200.000 cycles. The numbers of cycles correspond to the used measuring range, maximum acceleration and speed of adjustment.

- In case of damages, the equipment is to be taken out of service immediately and to be repaired by the manufacturer!

- The general instructions for repairs are to be adhered to, see the chapter " Special conditions for safe use, marking "X" " on page 18.

2.12 Special conditions for safe use, marking "X"

The "X"-symbol in the EU-Type-Examination Certificate number
“IBExU 11 ATEX 1125 **X**” is used to indicate special conditions for use:

Contrary to the passage in the EU-Type-Examination Certificate number [17]:

"Repairs of the flameproof joints must be made in compliance with the constructive specifications provided by the manufacturer. Repairs must not be made on the basis of values specified in tables 1 and 2 of EN 60079-1."

any type of repair to the equipment is prohibited. The repair of the flameproof joints is an option which is not currently provided for.

- The connection of the free end of the supply line must either take place outside of the potentially explosive area or within of an equipment which is permitted for the respective device category.

- To avoid electrostatic charges, strong charge-generating processes, such as particles moving rapidly along a surface, pneumatic transport of dust and the spraying of charges during an electrostatic coating process, must be excluded when using the equipment in potentially explosive atmospheres.

3 Transport / Storage

Transport – instructions

Do not drop the device or allow hard impacts!

Only use the original packaging!
Inappropriate packaging material may cause damage to the device during transport.

Storage

Storage temperature: -30 to +80°C

Store in a dry place
Relative humidity: < 65 %, no condensation

4 Technical data

4.1 Power supply

Nominal Voltage ..... 24 V DC

Power consumption

Stainless steel design..... A**70: ≤ 2.3 W

Aluminum design..... A**70: ≤ 3.0 W

Rated Voltage..... ≤ 60 V

4.2 Mechanical characteristics, measuring-system

Mechanically permissible speed..... ≤ 6000 min^{-1}

Shaft load, at the shaft end..... ≤ 40 N axial, ≤ 60 N radial

Bearing life time..... ≥ 3.68 * 10^{10} revolutions at

Speed ..... ≤ 3000 min^{-1}

Operating temperature ..... ≤ 60 °C

Shaft load, at the shaft end ..... ≤ 20 N axial, ≤ 30 N radial

4.3 Environmental conditions, entire assembly

Vibration, DIN EN 60068-2-6 ..... ≤ 100 m/s^2, sine 50-2000 Hz

Shock, DIN EN 60068-2-27 ..... ≤ 250 m/s^2, half-sine 11ms

EMC

Immunity to disturbance, DIN EN 61000-6-2

Transient emissions, DIN EN 61000-6-3

Working temperature ..... -20 °C…+60 °C

with PROFIBUS ECOFAST Hybrid Cable..... -20 °C…+40 °C

Storage temperature ..... -30 °C…+80 °C, dry

Relative humidity, DIN EN 60068-3-4 ..... < 65 %, non-condensing

Protection class, DIN EN 60529 ..... IP 64

4.4 Enclosure materials, measuring-system

Aluminum design

Enclosure- / flange-material ..... EN AW-AlCu6BiPb

Outer surface, powder-coated..... red RAL3013, semi-gloss

Stainless steel design

Enclosure- / flange-material ..... WN 1.4404, corrosion resistant

Shaft, stainless steel ..... WN 1.4305, corrosion resistant

4.5 Draw-Wire

Download:

- Data sheet for Draw-Wire SL3002, 2 m
- Data sheet for Draw-Wire SL3003, 3 m
- Data sheet for Draw-Wire SL3005, 5 m
- Data sheet for Draw-Wire SL3010, 10 m
- Data sheet for Draw-Wire SL3015, 15 m
- Data sheet for Draw-Wire SL3025, 25 m

4.6 Cable specifications

The connection cable is an integral part of the equipment and cannot be freely selected. It is to be verified whether the cable meets the specific usage requirements according to the provided cable parameters.

In compliance with EN/IEC 60079-14, chapter 10.6.2, **Version b)** a minimum cable length of 3 m is required.

The minimum length is required to prevent flame propagation to the external environment through the cable.

4.6.1 Cable type “PROFIBUS ECOFAST Hybrid Cable” with 4x1.5+2x0.64 mm²

Parameters	Description	Product image
TR Article-No.:	64-200-156X	
Damping ratio per length - at 9.6 kHz / maximal - at 38.4 kHz / maximal - at 4 MHz / maximal - at 16 MHz / maximal	 0.0030 dB/m 0.0040 dB/m 0.025 dB/m 0.049 dB/m	
Surge impedance	150 Ω ±10% at 3...20 MHz	
Loop impedance	138 Ω/km	
Screen resistance	15 Ω/km	
Capacity	30 pF/m at 1 kHz	
Wire diameter, electric wires	1.5 mm²	
Conductor diameter	2.56 mm	
Cable diameter	11 mm ±0.3 mm	
Conductor insulation	PE	
Sheath	PUR	
Bending radius, in motion	≥ 7.5x Outside diameter	
Number of bending cycles	5000000 at 2.5 m/s²	
Tensile load	≤ 300 N	
Weight	150 kg/km	
Temperature range	-40…+60 °C	
Type of protection IP	IP 65	
Flammability	Flame resistant, IEC 60332-1	
Resistance against - Petroleum - Grease	conditionally resistant	
Resistance against - UV-radiation	conditionally resistant	
Product properties	halogen-, silicon free	

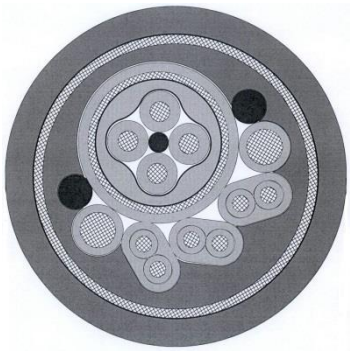
This cable requires a working temperature range of -20 °C…+40 °C.

4.6.2 Cable type “VICVI11Y control cable” with (2 Li2X 0.14) + 8(2 Li2X 0.14)

Exact designation of the control line:
SG [(2 Li2X 0.14)VI11Y + 8(2 Li2X 0.14)VICVI]VICVI11Y - cULus 21608 90°C 300V

Parameters	Description
TR Article-No.	64-200-164X
Voltage element	
Copper strands	7 x 0.16 mm bare
Conductor insulation	PE-X 0.98 ± 0.02 mm
Conductor designation	DIN 47100
Stranding	2 conductors + fleece
Interior sheath	TPE-U 4.40 ± 0.15 mm
Signal wires (pairs), similar to CAT5	
Copper strands	7 x 0.16 mm bare
Conductor insulation	PE-X 0.98 ± 002 mm
Conductor designation	DIN 47100
Stranding	each 2 wires per pair (different SL per pair) + fleece
C-screen	CuDr 0.10 mm tinned, opt. Covered. ≥ 90 %
Wrapping	Fleece
Complete wiring, ROHS- and WEEE compliant	
Stranding	8 pairs around the voltage element + fleece
C-screen	CuDr 0.13 mm tinned, opt. Covered. ≥ 85 %
Surge impedance	about 110 Ω, calculated
Specific volume resistivity	4.0E+15 Ohm x cm
Test Voltage	3 KV
Wrapping	Fleece
Sheath	TPE-U 12.60 ± 0.30 mm
Sheath color	grey
Bending radius, fixed installation	7.5x Outside diameter
Bending radius, in motion	15x Outside diameter
Temperature range, at rest	-40…+90 °C, 20.000 h
Temperature range, in motion	-25…+90 °C, 20.000 h
Resistance against	UV-radiation, salt spray, oil, acids, alkalis
Product properties	halogen free
Drag chain compatible	yes

4.6.3 Cable type “Ethernet Hybrid Cable” with 2x2x22 AWG + 3x2x0.18 + 2x1.0 mm²

Parameter	Description	Structure
TR Article-No.	64-200-223X	
Conductor		
2x 2x22 AWG	Cu tinned, finely stranded	
3x 2x0.18 mm²	Cu tinned, finely stranded	
2x1.0 mm²	Cu bare, finely stranded	
Isolation		
22 AWG	SABIX	
0.18 mm²	TPE	
1.0 mm²	TPE	
Color coding		
22 AWG	white/green, white/orange, green, orange	
0.18 mm²	white, brown, blue, yellow, gray, pink	
1.0 mm²	red, black	
Outer sheath / outer Shielding		
Material	TPE-U	
Color	green, similar to RAL6018	
Shield	Cu-wired, tinned	
Wrapping	Fleece	
Specifications		
Outer diameter	12.8…13.5 mm	
Weight	approx. 216 kg/km	
DC resistance at 20 °C	22 AWG: ≤ 58.8 Ω/km	
	1.0 mm²: ≤ 19.5 Ω/km	
	0.18 mm²: ≤ 111 Ω/km	
Operation peak voltage	300 V	
Test AC voltage	2 kV, 1 min	
Temperature range, in motion	-30…+80 °C	
Temperature range, at rest	-40…+80 °C	
Bending radius, fixed installation	> 5x outside diameter	
Bending radius, in motion	> 12x outside diameter	

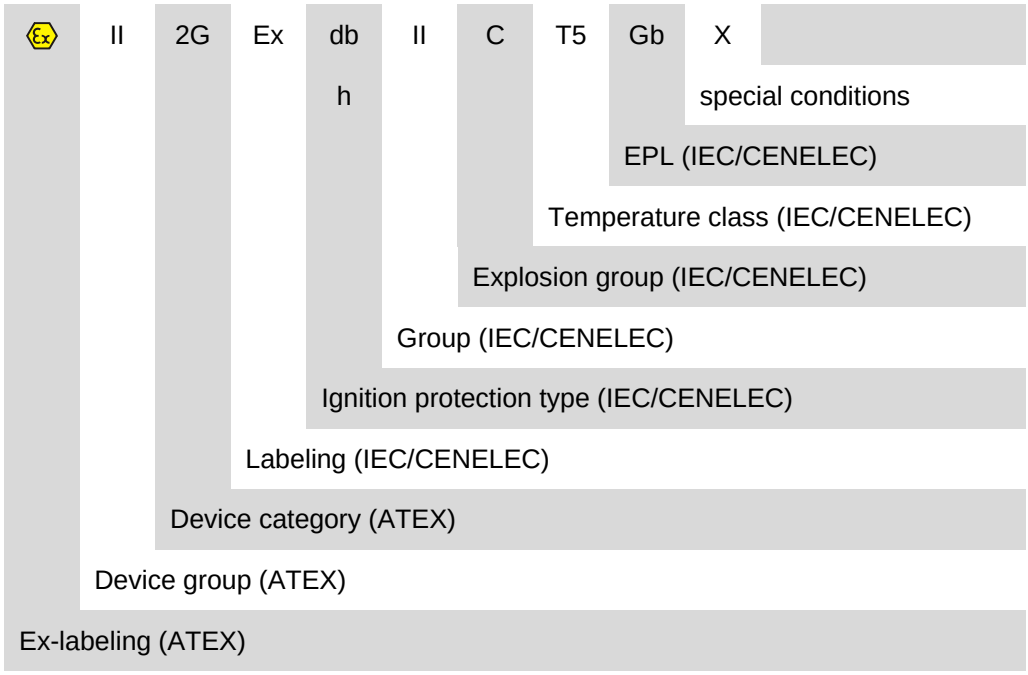
4.7 Explosion protection characteristics, entire assembly

The conformity assessment procedure which was realized at TR-Electronic GmbH, with quality assurance of production / product according to the ATEX directive 2014/34/EU, takes place with the participation of the notified body:

CE 0123, TÜV SÜD Product Service GmbH,
Gottlieb-Daimler-Strasse 7,
70794 Filderstadt
EU-Type-Examination Certificate IBExU 11 ATEX 1125 X

4.7.1 Ex-labeling, gas

Ex II 2G Ex db h IIC T5 Gb X



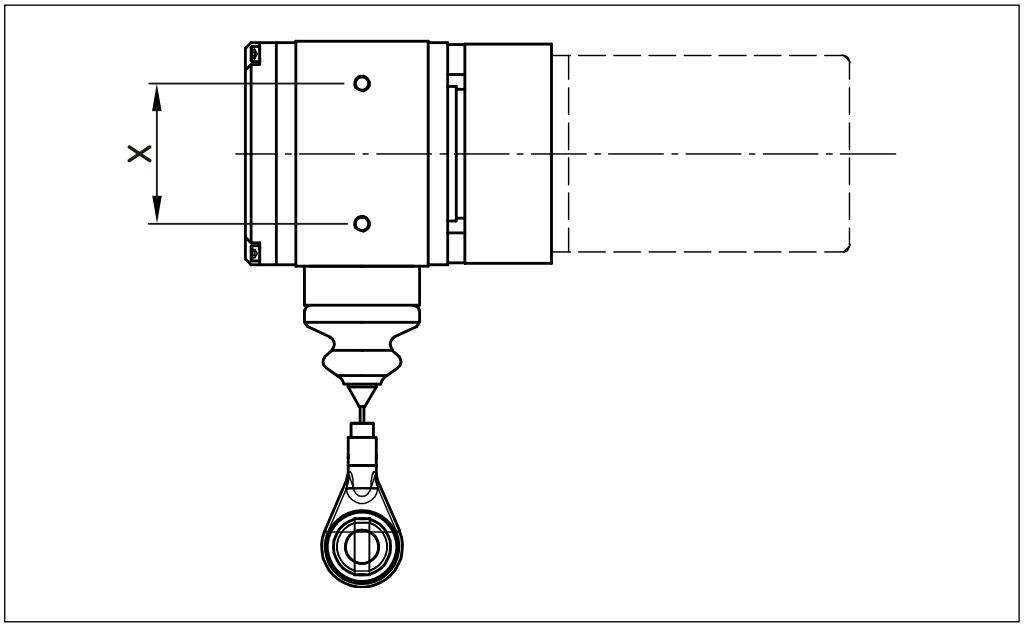
Device group	**II**: potentially gas-explosive areas
Device category	**2G**: Zone 1 adequate safety in case of predictable failures
Ignition protection type, EX-enclosure	**db**: flameproof enclosure Ex-Atmosphere is kept away from the ignition source
Ignition protection type, draw-wire	**h**: constructional safety no ignition source in case of normal operation
Group	**II**: potentially gas-explosive areas
Explosion group	**C**: typical gas: Hydrogen, acetylene
Temperature class	**T5**: max. enclosure surface-temperature ≤ 100 °C
EPL (Device protection level)	**G “b” (Zone 1)**: adequate safety in case of predictable failures
Special conditions	**X**: see chapter 2.12 on page 18

5 Assembly

➢ Dimensions of the entire assembly must be taken from the customer-specific drawing

The draw-wire should stand on a ground level and should be mounted via the winding thrills which are situated on both housing sides. While mounting, please pay attention that the wire outlet is aligned to the wire end ring. As soon as the draw-wire is fastened, the wire end ring can be fastened at a moveable object.

Observe references of the “Assembly, installation and dismantling” chapter, see page from 15.



Dimension X:

- Series □ 80 mm: 50 mm, 2x M6x8
- Series □ 130 mm: 80 mm, 2x M8x8

Overall dimensions:

- Data sheet for Draw-Wire SL3002, 2 m
- Data sheet for Draw-Wire SL3003, 3 m
- Data sheet for Draw-Wire SL3005, 5 m
- Data sheet for Draw-Wire SL3010, 10 m
- Data sheet for Draw-Wire SL3015, 15 m
- Data sheet for Draw-Wire SL3025, 25 m

6 Equipotential bonding conductor - Connection

An equipotential is required for systems in potentially explosive areas. This is to be done with a minimum wire diameter of 4 mm^2.

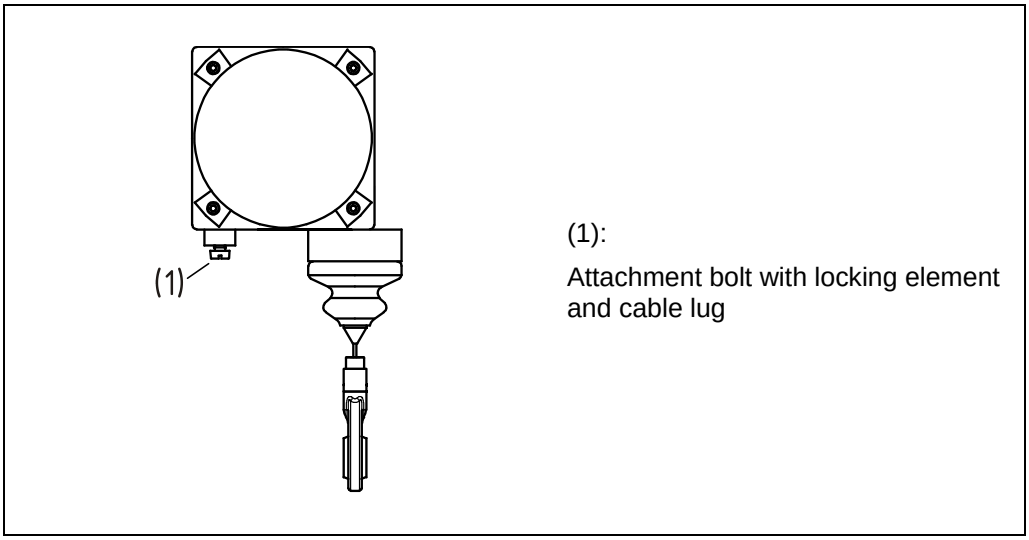


Figure 1: Equipotential bonding conductor - Connection

7 Disposal

Electronic waste is hazardous waste. The applicable country-specific regulations are to be adhered to for disposal.

8 Annex

8.1 EU type examination certificate

IBExU Institut für Sicherheitstechnik GmbH
An-Institut der TU Bergakademie Freiberg

[1] **EU-TYPE EXAMINATION CERTIFICATE** - TRANSLATION

[2] Equipment and protective systems intended for use in potentially explosive atmospheres, directive 2014/34/EU

[3] EU-Type Examination Certificate Number **IBExU11ATEX1125 X** | Issue 1

[4] Equipment: **Rotary encoder**
Type A**70*-***** and A**88*-*****

[5] Manufacturer: TR-Electronic GmbH

[6] Address: Eglishalde 6
78647 Trossingen
GERMANY

[7] This product and any acceptable variation thereto are specified in the schedule to this certificate and the documents therein referred to.

[8] IBExU Institut für Sicherheitstechnik GmbH, Notified Body number 0637 in accordance with Article 17 of Directive 2014/34/EU of the European Parliament and of the Council, dated 26 February 2014, certifies that this product has been found to comply with the essential health and safety requirements relating to the design and construction of products intended for use in potentially explosive atmospheres given in Annex II to the Directive.

The examination and test results are recorded in the confidential test report IB-21-3-0093.

[9] Compliance with the essential health and safety requirements has been assured by compliance with:
EN IEC 60079-0:2018/AC:2020-02 EN 60079-1:2014/AC:2018-09 EN 60079-31:2014
Except in respect of those requirements listed at item [18] of the schedule.

[10] The sign "X" placed after the certificate number indicates that the product is subject to the specific conditions of use specified in the schedule to this certificate.

[11] This EU-type examination certificate relates only to the design and construction of the specified product. Further requirements of the Directive apply to the manufacturing process and supply of this product. These are not covered by this certificate.

[12] The marking of the product shall include the following:

Ex II 2G Ex db IIC T6 Gb **Ex II 2D Ex tb IIIC T80 °C Db**

IBExU Institut für Sicherheitstechnik GmbH
Fuchsmühlenweg 7
09599 Freiberg, GERMANY

Phone: +49 (0)3731 3805-0
Fax: +49 (0)3731 3805-10

By order

Dipl.-Ing. (FH) Henker

- Seal -
(Notified Body number 0637)

Certificates without seal and signature are not valid. Certificates may only be duplicated completely and unchanged. In case of dispute, the German text shall prevail.

Freiberg, 2021-10-11

FB106100 | 1

Page 1/2
IBExU11ATEX1125 X | 1

IBExU Institut für Sicherheitstechnik GmbH
An-Institut der TU Bergakademie Freiberg

[13] **Schedule**

[14] **Certificate number IBExU11ATEX1125 X** | Issue 1

[15] **Description of product**
The Rotary encoder type A**70*-***** and A**88*-***** is used with built-in systems to record angle modifications for the stationary use in explosive gas and dust atmospheres in the equipment categories 2G and 2D. It consists of a flameproof enclosure from stainless steel or aluminium, into which the evaluation electronic is placed to record the position variation. The signal of the position respectively angle modification is transmitted by beared shaft (encoder).

Technical data:

– Nominal voltage:	11 up to 27 V DC
– max. power input:	2.3 W (A**70*-*****, variant stainless steel) 3 W (A**70*-*****, variant aluminium) 4 W (A**88*-*****, variant stainless steel) 6 W (A**88*-*****, variant aluminium)
– max. Speed:	6000 min^{-1}
– Ambient temperature range:	-20 °C up to +60 °C
– IP-Degree of protection according to EN 60529:	IP66

Changes compared to issue 0 of this certificate and additions thereof:
- The encoder complies with the requirements of the current standard editions of EN 60079 and is marked with the equipment protection level.
- IP-Degree of protection is IP66.
- Qualification of a new label material.

[16] **Test report**
The test results are recorded in the confidential test report IB-21-3-0093 of 2021-10-08.
The test documents are part of the test report and they are listed there.

Summary of the test results
The Rotary encoder type A**70*-***** and A**88*-***** fulfils the requirements of the explosion protection for equipment of group II, category 2G in the type of protection flameproof enclosure "db" as well as group II, category 2D in type of protection dust explosion protection by enclosure "tb".

[17] **Special conditions for use**
- Repairs of the flameproof joints must be made in compliance with the constructive specifications provided by the manufacturer. Repairs must not be made on the basis of values specified in table 3 and 4 of EN 60079-1.
- High charging processes have to be avoided at use in explosive dust atmospheres.

[18] **Essential Health and Safety Requirements**
In addition to the essential health and safety requirements (EHSRs) covered by the standards listed at item [9], the following are considered relevant to this product, and conformity is demonstrated in the test report:
- not applicable -

[19] **Drawings and documents**
The documents are listed in the test report.

IBExU Institut für Sicherheitstechnik GmbH
Fuchsmühlenweg 7
09599 Freiberg, GERMANY

By order
Dipl.-Ing. (FH) Henker

Freiberg, 2021-10-11

FB106100 | 1

Page 2/2
IBExU11ATEX1125 X | 1

8.2 EU declaration of conformity

TR electronic

EU Declaration of Conformity

The Combination Explosion Protection Enclosure with integrated Measuring System and Draw-Wire A*W70

Type: AEW70, AMW70, AOW70
Order-No.: A**70*-*****

was developed, designed and manufactured to comply with the EU-Directives

Electromagnetic Compatibility (EMC)	**2014/30/EU**	(L 96/79)
Equipment and protective systems intended for use in potentially explosive atmospheres (ATEX)	**2014/34/EU**	(L 96/309)
Restriction of the use of certain hazardous substances in electrical and electronic equipment (RoHS)	**2011/65/EU**	(L 174/88)

under the sole responsibility of

TR-Electronic GmbH, Eglishalde 6, D - 78647 Trossingen, Tel.: +49 7425/228-0, Fax: +49 7425/228-33 - Germany

The following harmonized standards were applied:

EN 61000-6-2: 2005/AC:2005	Generic standards - Electromagnetic compatibility Immunity (industrial environment)
EN 61000-6-3: 2007/A1:2011	Generic standards - Electromagnetic compatibility Emission (residential environment)
EN IEC 60079-0: 2018	Explosive atmospheres Part 0: Equipment - General requirements
EN 60079-1: 2014	Explosive atmospheres Part 1: Equipment protection by flameproof enclosures "d"
EN 60079-31: 2014	Explosive atmospheres Part 31: Equipment dust ignition protection by enclosure "t"
EN 1127-1: 2019	Explosive atmospheres Part 1: Basic concepts and methodology
EN ISO 80079-36: 2016	Non-electrical equipment for explosive atmospheres Part 36: Basic method and requirements
EN ISO 80079-37: 2016	Non-electrical equipment for explosive atmospheres Part 37: Non-electrical type of protection constructional safety "c"
EN IEC 63000: 2018	Technical documentation for the assessment of electrical and electronic products with respect to the restriction of hazardous substances

Other applied standards:

DIN EN 60529: 2014	Degrees of protection provided by enclosures (IP code)

The products are marked additionally with the following characteristics on the name plate:

II 2G Ex db h IIC T5 Gb X

Trossingen, 02/23/2022

Mr. Klaus Tessari, CEO

TR-ECE-KE-DGB-0341-03.docx

8.3 Accessories

https://www.tr-electronic.com/products/rotary-encoders/accessories.html